

NC Import for KeyCreator Help

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NC Import for KeyCreator Help

Welcome to *NC Import for KeyCreator* Help!

This help file provides all the information you need to understand and use *NC Import for KeyCreator*. Click the links below or use the Contents tab on the left to browse help topics. You can also scroll the topics on the above right hand pane.

The NC Import for KeyCreator help file is divided into the following sections:

- [Introduction](#) - Introduction to *NC Import for KeyCreator*.
- [Command Reference](#) - Quick reference of all the commands added by *NC Import for KeyCreator*.
- [Tutorial](#) - Tutorial to get you started in the shortest possible time.

If you need any additional information please [contact](#) SYCODE.

Note:

- If you have trouble loading the *NC Import for KeyCreator* add-in file into the KeyCreator environment, please refer to the [ReadMe](#) file.
- Please read the [License Agreement](#) before using the software.

Introduction

NC Import for KeyCreator is a Numeric Control NC program file import add-in for KeyCreator. This add-in gives KeyCreator the ability to import toolpath data from NC program files.

CNC Machines worldwide use Numeric Control (.nc, .ncc or .cnc) files to convert programmed instructions to tool movement. NC programs consist of a sequence of codes with parameter data to arrive at a precise description of the toolpath. *NC Import for KeyCreator* reads NC program files and recreates the toolpath. The tool movements programmed in NC files are converted in into corresponding line, arc or circle objects and added to the active KeyCreator document.

NC Import for KeyCreator is designed to be extremely user friendly and easy to understand. Once installed, it must be loaded into the KeyCreator environment. To load the add-in follow the simple instructions in the [ReadMe](#) file. Once loaded it adds new commands KeyCreator. It also adds a new submenu called "NC Import for KeyCreator" to the KeyCreator's "Add-Ins" menu containing these commands.

If you need any additional information please [contact](#) SYCODE.

The NC Program File

Numerical Control (NC) was the precursor of today's Computer Numerical Control (CNC), which controls the automation of machine tools and the inherent tool processes for which they are designed. The set of instructions, or "program" (usually an ASCII text file in which, in its simplest form, a line of text specifies the axial coordinates of a point in the work envelope) is prepared from a blueprint or CAD file and transferred to the memory of the CNC via floppy drive, serial data interface or a network connection. Once stored in the CNC memory and selected, the program is executed by pressing the appropriate key on the machine operator panel.

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ReadMe

This is an *NC Import for KeyCreator* ReadMe file.

Thank you for installing NC Import for KeyCreator.

Please read this ReadMe document carefully and completely. It contains important information which is vital to the proper working of NC Import for KeyCreator.

Loading Instructions:

=====

Since NC Import for KeyCreator is a add-in for KeyCreator, it has to be loaded into the KeyCreator environment before it can be used. Loading is a one time process. NC Import for KeyCreator will automatically load itself into KeyCreator the next time you run KeyCreator.

The NC Import for KeyCreator add-in file is installed into the NC Import for KeyCreator installation folder (typically C:\Program Files\SYCODE\NC Import for KeyCreator\). The add-in file has an extension of ".cde".

The list of add-in files along with the version of KeyCreator is shown below. Please be sure to use the add-in file that corresponds to your version of KeyCreator.

NCImport_VC80.cde -> KeyCreator 8.x

NCImport_VC90.cde -> KeyCreator 9.x

To load NC Import for KeyCreator into KeyCreator please follow the steps listed below:

- (1) Invoke the KeyCreator Options dialog box (Click Tools -> Options).
- (2) Click the "Startup" item in the tree on the left
- (3) Click the "New" button in the section "Automatically Loaded CDE(s)" on the right. A new blank entry will be created.
- (4) Click the browse button on the new entry and browse for the CDE file (typically found in C:\Program Files\SYCODE\NC Import for KeyCreator\).
- (5) Click "OK" to close the Options dialog box.
- (6) Restart KeyCreator.

When KeyCreator restarts NC Import for KeyCreator will be automatically loaded at startup.

Usage:

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NC Import for KeyCreator adds new commands to KeyCreator. The commands added are:

- 1) Import - Imports a NC file
- 2) Help - Displays the NC Import for KeyCreator help file
- 3) Register - Registers your copy of NC Import for KeyCreator
- 4) About - Displays the NC Import for KeyCreator about box

Sample Files:

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Sample files are copied into the Samples folder which is located in the NC Import for KeyCreator installation folder (typically "C:\Program Files\SYCODE\NC Import for KeyCreator\"). You can try NC Import for KeyCreator using these sample files.

Support:

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For support, please E-Mail support@sycode.com

Contact

Mailing address	S1/116, Nova Cidade Complex, NH 17, Alto Porvorim, Goa - 403521 India
Phone	+91 9822689298
Fax	+91 832 2416615
E-Mail	info@sycode.com
Web Site	http://www.sycode.com

Command Reference

NC Import for KeyCreator adds new commands to KeyCreator and a submenu called "NC Import for KeyCreator" which houses them.

The new commands are:

Import	Imports a NC file
Help	Displays the <i>NC Import for KeyCreator</i> help file
Register	Displays the <i>NC Import for KeyCreator</i> product registration dialog box
About	Displays the <i>NC Import for KeyCreator</i> about box

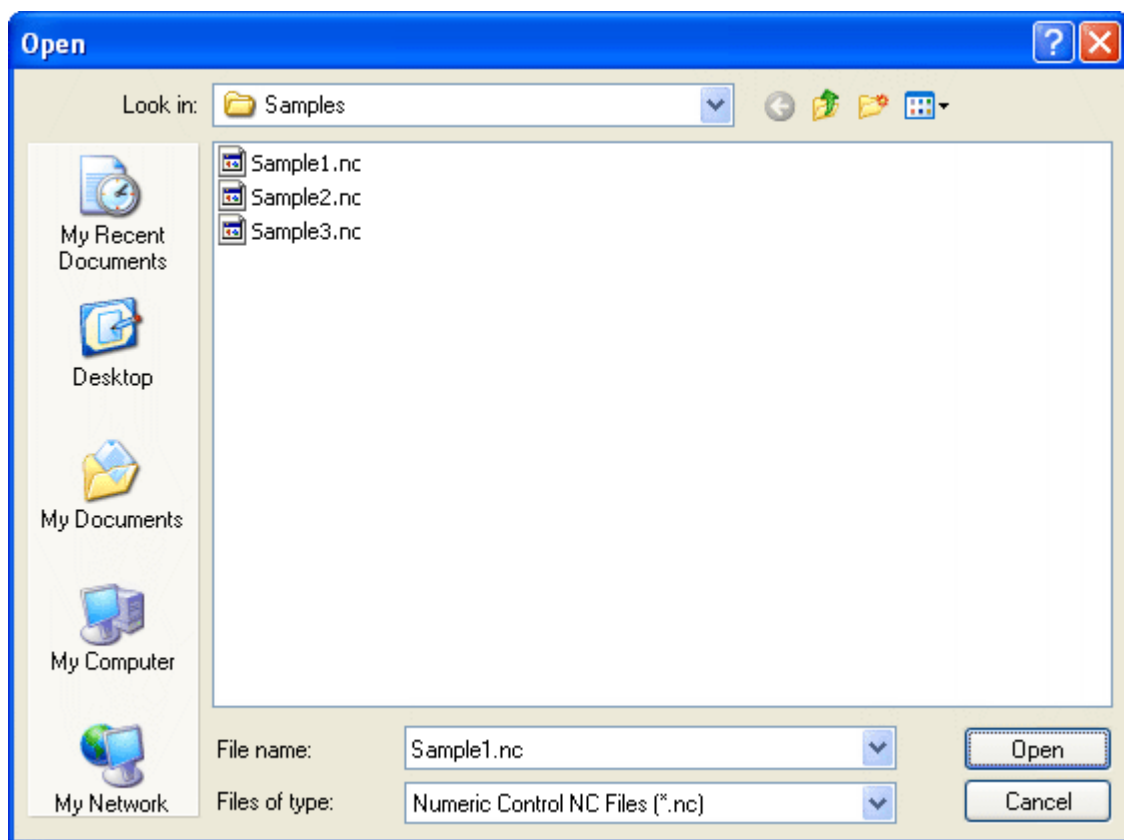
Import

Menu Button Add-Ins > NC Import for KeyCreator > NC Import > Import

This command imports a NC file.

To import a NC file

1. Select *Import* from the "Add-Ins > NC Import for KeyCreator > NC Import" submenu.
2. You will be presented with a "Open" dialog box. Select the NC file you wish to import and click *Open*.



3. The "NC Import for KeyCreator Options" dialog box is displayed. Select the options as required and click OK.

Help

Menu Button Add-Ins > NC Import for KeyCreator > NC Import > Help

This command displays the help file. The [Welcome](#) page is a good place to start.

Register

Menu Button Add-Ins > NC Import for KeyCreator > NC Import > Register

This command is used to register your copy of *NC Import for KeyCreator*.

You need a license key to start using the software. A license key can be of two types: Trial or Permanent. A trial key is issued to you instantly and completely free of cost so that you may try the software before you purchase a license. A permanent key is issued after you have purchased a license.

Product Name: NC Import for KeyCreator 9 version 1.0

Host ID: 00-1D-7D-FD-AD-1D

License Key: DuFDvAkED2321SDT280198IDere904tx23DA0AAwI5wEWN1
0CNDD30jF11A83iODEmE01DB1dkfe84gFBC3232DQA1470Fn
V7lfgfdWDCDPR1e094K60H8SADD232AABJHFE

How do I get a license key?

=== LICENSE KEY PARAMETERS ===
Key type: Trial
Expires: 19-Oct-2009
Runs remaining: 10

Close

How do I get a Trial Key?

Simply click the 'Request Key' button and select 'TRIAL KEY' as the type of key being requested. Fill the form and submit it. A trial key will be immediately sent to you by email.

How do I get a Permanent Key?

To get a permanent key you need to have already purchased a license. If you have not yet purchased a license you can do so by clicking the 'Buy Online' button. After you place your order click the 'Request Key' button and select 'PERMANENT KEY' as the type of key being requested. Fill the form and submit it. Your order will be verified and a permanent key will be sent to you by email within one business day.

IMPORTANT:

(1) Please ensure that your computer is connected to the internet before you request for a key.

- (2) Please be sure to enter a valid email address as the key will be sent to you by email.
- (3) To avoid disruption in your work-flow we urge you to place your order before the trial period ends.

If you need anything else please send an email to register@sycode.com

About

Menu Button Add-Ins > NC Import for KeyCreator > NC Import > About

This command is used to display the *NC Import for KeyCreator* About box. The About box lists the software and its version.

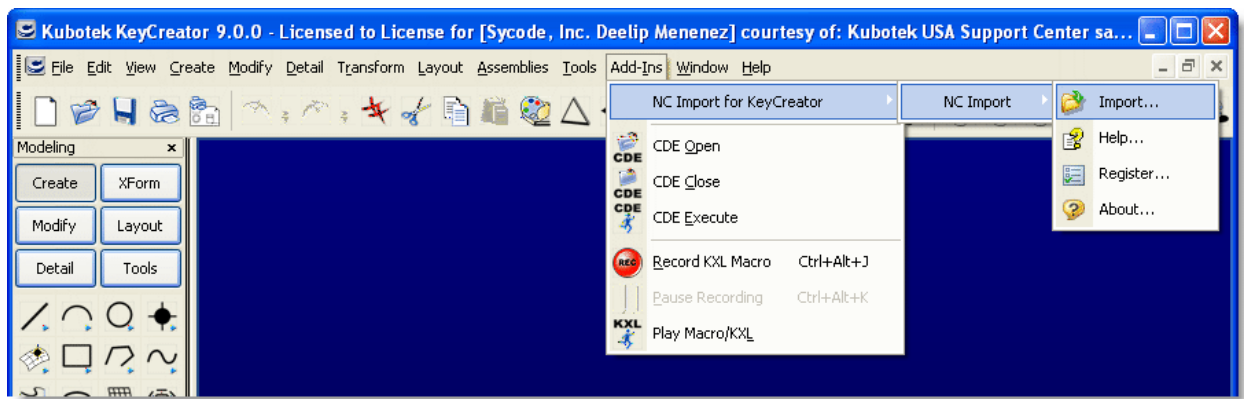


Tutorial

This tutorial provides the necessary information and hands-on experience to help you get started with a *NC Import for KeyCreator*.

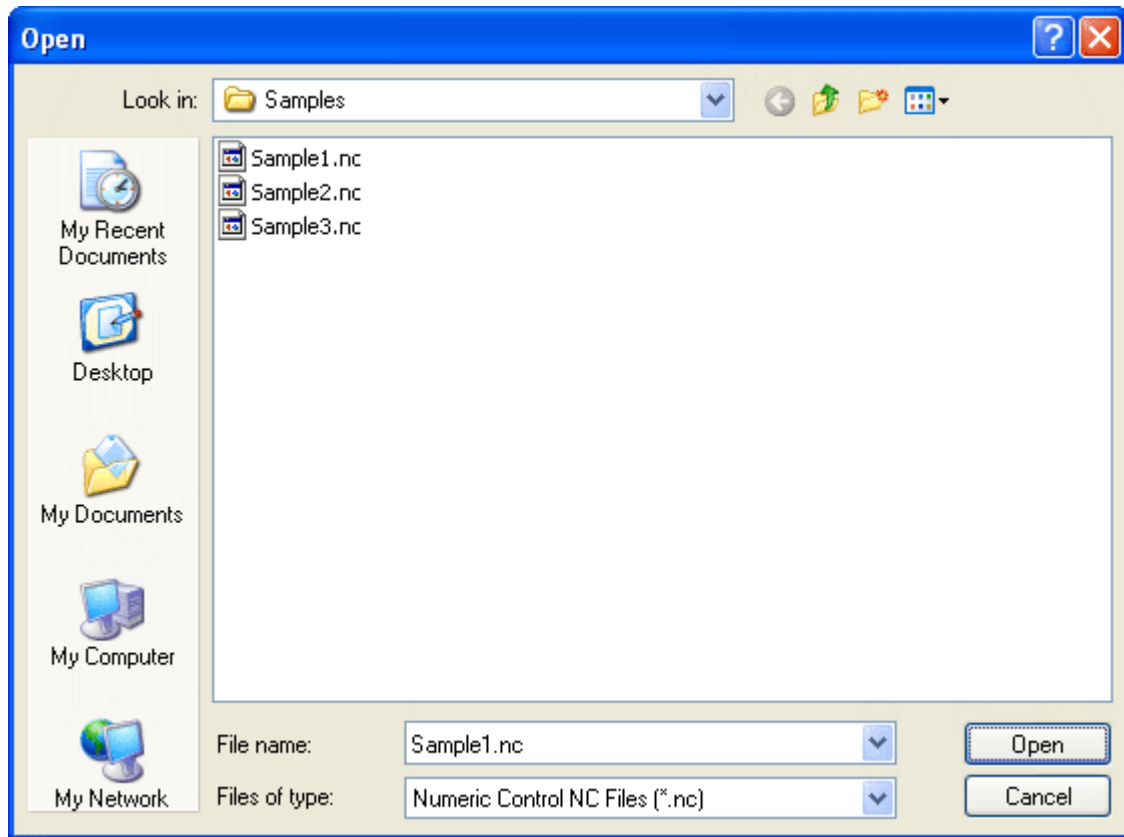
Step 1: Start KeyCreator.

Step 2: Select *Import* from the "Add-Ins > NC Import for KeyCreator > NC Import" submenu.

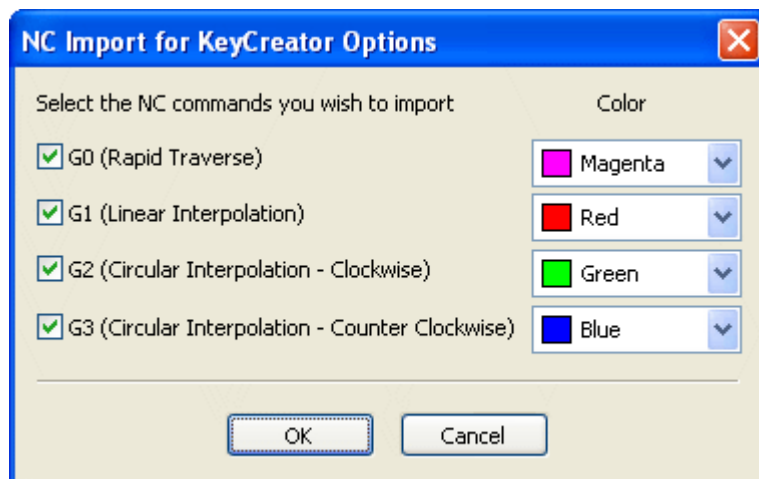


Step 3: The "Open" dialog box is displayed. Select C:\Program Files\SYCODE\NC Import for KeyCreator\Samples\Sample1.nc

NC Import for KeyCreator Help



Step 3: The "NC Import for KeyCreator Options" dialog box is displayed. Select the options as required and click OK.



The figure below shows the final result.

